

# Product data sheet

Specifications



## Variable speed drive, Altivar Process ATV600, ATV630, 18.5kW/25 hp, 380...480 V, IP21/UL type 1

ATV630D18N4

### Main

|                                    |   |
|------------------------------------|---|
| Range of product                   | Altivar Process ATV600  |
| Product or component type          | Variable speed drive  |
| Product specific application       | Process and utilities   |
| Device short name                  | ATV630  |
| Variant                            | Standard version  |
| Product destination                | Asynchronous motors<br>Synchronous motors   |
| EMC filter                         | Integrated with 50 m conforming to EN/IEC 61800-3 category C2<br>Integrated with 150 m conforming to EN/IEC 61800-3 category C3 |
| IP degree of protection            | IP21 conforming to IEC 61800-5-1<br>IP21 conforming to IEC 60529  |
| [Us] rated supply voltage          | 380...480 V   |
| Degree of protection               | UL type 1 conforming to UL 508C   |
| Type of cooling                    | Forced convection   |
| Supply frequency                   | 50...60 Hz - 5...5 %<br>380...480 V - 15...10 %   |
| Motor power kW                     | 18.5 kW (normal duty)<br>15 kW (heavy duty)   |
| Motor power hp                     | 25 hp normal duty<br>20 hp heavy duty   |
| Line current                       | 33.4 A at 380 V (normal duty)<br>28.9 A at 480 V (normal duty)<br>27.7 A at 380 V (heavy duty)<br>24.4 A at 480 V (heavy duty)  |
| Prospective line Isc               | 50 kA   |
| Apparent power                     | 24 kVA at 480 V (normal duty)<br>20.3 kVA at 480 V (heavy duty)   |
| Continuous output current          | 39.2 A at 4 kHz for normal duty<br>31.7 A at 4 kHz for heavy duty   |
| Asynchronous motor control profile | Optimized torque mode<br>Variable torque standard<br>Constant torque standard   |
| Synchronous motor control profile  | Permanent magnet motor<br>Synchronous reluctance motor  |
| Speed drive output frequency       | 0.1...500 Hz  |
| Nominal switching frequency        | 4 kHz   |

|                                    |   |
|------------------------------------|---|
| <b>Switching frequency</b>         | 2...12 kHz adjustable<br>4...12 kHz with derating factor  |
| <b>Safety function</b>             | STO (safe torque off) SIL 3   |
| <b>Discrete input logic</b>        | 16 preset speeds  |
| <b>Communication port protocol</b> | Modbus TCP<br>Modbus serial<br>Ethernet   |
| <b>Option card</b>                 | Slot A: communication module, Profibus DP V1<br>Slot A: communication module, PROFINET<br>Slot A: communication module, DeviceNet<br>Slot A: communication module, Modbus TCP/EtherNet/IP<br>Slot A: communication module, CANopen daisy chain RJ45<br>Slot A: communication module, CANopen SUB-D 9<br>Slot A: communication module, CANopen screw terminals<br>Slot A/slot B: digital and analog I/O extension module<br>Slot A/slot B: output relay extension module<br>Slot A: communication module, Ethernet IP/Modbus TCP/MD-Link<br>Communication module, BACnet MS/TP<br>Communication module, Ethernet Powerlink |

## Complementary

|  |  |
|--|--|
| <b>Mounting mode</b>                       | Wall mount   |
| <b>Maximum transient current</b>           | 43.1 A during 60 s (normal duty)<br>47.6 A during 60 s (heavy duty)  |
| <b>Network number of phases</b>            | 3 phases   |
| <b>Discrete output number</b>              | 0  |
| <b>Discrete output type</b>                | Relay outputs R1A, R1B, R1C 250 V AC 3000 mA<br>Relay outputs R1A, R1B, R1C 30 V DC 3000 mA<br>Relay outputs R2A, R2C 250 V AC 5000 mA<br>Relay outputs R2A, R2C 30 V DC 5000 mA<br>Relay outputs R3A, R3C 250 V AC 5000 mA<br>Relay outputs R3A, R3C 30 V DC 5000 mA  |
| <b>Output voltage</b>                      | <= power supply voltage  |
| <b>Permissible temporary current boost</b> | 1.1 x In during 60 s (normal duty)<br>1.5 x In during 60 s (heavy duty)  |
| <b>Motor slip compensation</b>             | Automatic whatever the load<br>Adjustable<br>Not available in permanent magnet motor law<br>Can be suppressed  |
| <b>Acceleration and deceleration ramps</b> | Linear adjustable separately from 0.01...9999 s  |
| <b>Physical interface</b>                  | Ethernet<br>2-wire RS 485  |
| <b>Braking to standstill</b>               | By DC injection  |
| <b>Protection type</b>                     | Thermal protection: motor<br>Safe torque off: motor<br>Motor phase break: motor<br>Thermal protection: drive<br>Safe torque off: drive<br>Overheating: drive<br>Overcurrent between output phases and earth: drive<br>Overload of output voltage: drive<br>Short-circuit protection: drive<br>Motor phase break: drive<br>Overvoltages on the DC bus: drive<br>Line supply overvoltage: drive<br>Line supply undervoltage: drive<br>Line supply phase loss: drive<br>Overspeed: drive<br>Break on the control circuit: drive |
| <b>Transmission rate</b>                   | 10, 100 Mbits<br>4800 bps, 9600 bps, 19200 bps, 38.4 Kbps  |
| <b>Frequency resolution</b>                | Display unit: 0.1 Hz<br>Analog input: 0.012/50 Hz  |
| <b>Transmission frame</b>                  | RTU  |
| <b>Electrical connection</b>               | Control: removable screw terminals 0.5...1.5 mm <sup>2</sup> /AWG 20...AWG 16<br>Line side: screw terminal 10...16 mm <sup>2</sup> /AWG 8...AWG 6<br>Motor: screw terminal 10...16 mm <sup>2</sup> /AWG 8...AWG 6  |

|                                  |  |
|----------------------------------|--|
| <b>Connector type</b>            | RJ45 (on the remote graphic terminal) for Ethernet/Modbus TCP<br>RJ45 (on the remote graphic terminal) for Modbus serial   |
| <b>Data format</b>               | 8 bits, configurable odd, even or no parity  |
| <b>Type of polarization</b>      | No impedance   |
| <b>Exchange mode</b>             | Half duplex, full duplex, autonegotiation Ethernet/Modbus TCP  |
| <b>Number of addresses</b>       | 1...247 for Modbus serial  |
| <b>Method of access</b>          | Slave Modbus TCP   |
| <b>Supply</b>                    | External supply for digital inputs: 24 V DC (19...30 V), <1.25 mA, protection type: overload and short-circuit protection<br>Internal supply for reference potentiometer (1 to 10 kOhm): 10.5 V DC +/- 5 %, <10 mA, protection type: overload and short-circuit protection<br>Internal supply for digital inputs and STO: 24 V DC (21...27 V), <200 mA, protection type: overload and short-circuit protection |
| <b>Local signalling</b>          | 3 LEDs for local diagnostic<br>3 LEDs (dual colour) for embedded communication status<br>4 LEDs (dual colour) for communication module status<br>1 LED (red) for presence of voltage   |
| <b>Width</b>                     | 211 mm   |
| <b>Height</b>                    | 546 mm   |
| <b>Depth</b>                     | 232 mm   |
| <b>Net weight</b>                | 14.2 kg  |
| <b>Analogue input number</b>     | 3  |
| <b>Analogue input type</b>       | AI1, AI2, AI3 software-configurable voltage: 0...10 V DC, impedance: 31.5 kOhm, resolution 12 bits<br>AI1, AI2, AI3 software-configurable current: 0...20 mA, impedance: 250 Ohm, resolution 12 bits<br>AI2 voltage analog input: -10...10 V DC, impedance: 31.5 kOhm, resolution 12 bits  |
| <b>Discrete input number</b>     | 8  |
| <b>Discrete input type</b>       | DI7, DI8 programmable as pulse input: 0...30 kHz, 24 V DC (<= 30 V)  |
| <b>Input compatibility</b>       | DI1...DI6: discrete input level 1 PLC conforming to EN/IEC 61131-2<br>DI5, DI6: discrete input level 1 PLC conforming to IEC 65A-68<br>STOA, STOB: discrete input level 1 PLC conforming to EN/IEC 61131-2<br><br>Positive logic (source) (DI1...DI8), < 5 V (state 0), > 11 V (state 1)<br>Negative logic (sink) (DI1...DI8), > 16 V (state 0), < 10 V (state 1)  |
| <b>Analogue output number</b>    | 2  |
| <b>Analogue output type</b>      | Software-configurable voltage AQ1, AQ2: 0...10 V DC impedance 470 Ohm, resolution 10 bits<br>Software-configurable current AQ1, AQ2: 0...20 mA, resolution 10 bits<br>Software-configurable current DQ-, DQ+: 30 V DC<br>Software-configurable current DQ-, DQ+: 100 mA  |
| <b>Sampling duration</b>         | 2 ms +/- 0.5 ms (DI1...DI4) - discrete input<br>5 ms +/- 1 ms (DI5, DI6) - discrete input<br>5 ms +/- 0.1 ms (AI1, AI2, AI3) - analog input<br>10 ms +/- 1 ms (AO1) - analog output  |
| <b>Accuracy</b>                  | +/- 0.6 % AI1, AI2, AI3 for a temperature variation 60 °C analog input<br>+/- 1 % AO1, AO2 for a temperature variation 60 °C analog output   |
| <b>Linearity error</b>           | AI1, AI2, AI3: +/- 0.15 % of maximum value for analog input<br>AO1, AO2: +/- 0.2 % for analog output   |
| <b>Relay output number</b>       | 3  |
| <b>Relay output type</b>         | Configurable relay logic R1: fault relay NO/NC electrical durability 100000 cycles<br>Configurable relay logic R2: sequence relay NO electrical durability 100000 cycles<br>Configurable relay logic R3: sequence relay NO electrical durability 100000 cycles   |
| <b>Refresh time</b>              | Relay output (R1, R2, R3): 5 ms (+/- 0.5 ms)   |
| <b>Minimum switching current</b> | Relay output R1, R2, R3: 5 mA at 24 V DC   |
| <b>Maximum switching current</b> | Relay output R1, R2, R3 on resistive load, cos phi = 1: 3 A at 250 V AC<br>Relay output R1, R2, R3 on resistive load, cos phi = 1: 3 A at 30 V DC<br>Relay output R1, R2, R3 on inductive load, cos phi = 0.4 and L/R = 7 ms: 2 A at 250 V AC<br>Relay output R1, R2, R3 on inductive load, cos phi = 0.4 and L/R = 7 ms: 2 A at 30 V DC   |
| <b>Isolation</b>                 | Between power and control terminals  |
| <b>Maximum output frequency</b>  | 500 kHz  |
| <b>Maximum input current</b>     | 33.4 A   |

|   |  |
|---|--|
| <b>Variable speed drive application selection</b> | Building - HVAC compressor centrifugal<br>Food and beverage processing other application<br>Mining mineral and metal fan<br>Mining mineral and metal pump<br>Oil and gas fan<br>Water and waste water other application<br>Building - HVAC screw compressor<br>Food and beverage processing pump<br>Food and beverage processing fan<br>Food and beverage processing atomization<br>Oil and gas electro submersible pump (ESP)<br>Oil and gas water injection pump<br>Oil and gas jet fuel pump<br>Oil and gas compressor for refinery<br>Water and waste water centrifuge pump<br>Water and waste water positive displacement pump<br>Water and waste water electro submersible pump (ESP)<br>Water and waste water screw pump<br>Water and waste water lobe compressor<br>Water and waste water screw compressor<br>Water and waste water compressor centrifugal<br>Water and waste water fan<br>Water and waste water conveyor<br>Water and waste water mixer |
| <b>Motor power range AC-3</b>                     | 15...25 kW at 380...440 V 3 phases<br>15...25 kW at 480...500 V 3 phases   |
| <b>Quantity per set</b>                           | 1  |
| <b>Enclosure mounting</b>                         | Wall mounted   |
| <b>Environment</b>                                |  |
| <b>Insulation resistance</b>                      | > 1 MOhm 500 V DC for 1 minute to earth  |
| <b>Noise level</b>                                | 59.5 dB conforming to 86/188/EEC   |
| <b>Power dissipation in W</b>                     | Natural convection: 67 W at 380 V, switching frequency 4 kHz<br>Forced convection: 460 W at 380 V, switching frequency 4 kHz   |
| <b>Volume of cooling air</b>                      | 215 m3/h   |
| <b>Operating position</b>                         | Vertical +/- 10 degree   |
| <b>Maximum THDI</b>                               | <48 % from 80...100 % of load conforming to IEC 61000-3-12   |
| <b>Electromagnetic compatibility</b>              | Electrostatic discharge immunity test level 3 conforming to IEC 61000-4-2<br>Radiated radio-frequency electromagnetic field immunity test level 3 conforming to IEC 61000-4-3<br>Electrical fast transient/burst immunity test level 4 conforming to IEC 61000-4-4<br>1.2/50 µs - 8/20 µs surge immunity test level 3 conforming to IEC 61000-4-5<br>Conducted radio-frequency immunity test level 3 conforming to IEC 61000-4-6   |
| <b>Pollution degree</b>                           | 2 conforming to EN/IEC 61800-5-1   |
| <b>Vibration resistance</b>                       | 1.5 mm peak to peak (f= 2...13 Hz) conforming to IEC 60068-2-6<br>1 gn (f= 13...200 Hz) conforming to IEC 60068-2-6  |
| <b>Shock resistance</b>                           | 15 gn for 11 ms conforming to IEC 60068-2-27   |
| <b>Relative humidity</b>                          | 5...95 % without condensation conforming to IEC 60068-2-3  |
| <b>Ambient air temperature for operation</b>      | -15...50 °C (without derating)<br>50...60 °C (with derating factor)  |
| <b>Ambient air temperature for storage</b>        | -40...70 °C  |
| <b>Operating altitude</b>                         | <= 1000 m without derating<br>1000...4800 m with current derating 1 % per 100 m  |
| <b>Standards</b>                                  | UL 508C<br>EN/IEC 61800-3<br>Environment 1 category C2 EN/IEC 61800-3<br>Environment 2 category C3 EN/IEC 61800-3<br>EN/IEC 61800-5-1<br>IEC 61000-3-12<br>IEC 60721-3<br>IEC 61508<br>IEC 13849-1   |
| <b>Product certifications</b>                     | CSA<br>ATEX zone 2/22<br>ATEX INERIS<br>DNV-GL<br>UL<br>TÜV  |

|                             |  |
|-----------------------------|--|
| <b>Marking</b>              | CE                                       |
|                             | UL 508C                                  |
|                             | EN/IEC 61800-3                           |
|                             | EN/IEC 61800-3 environment 1 category C2 |
|                             | EN/IEC 61800-3 environment 2 category C3 |
|                             | EN/IEC 61800-5-1                         |
|                             | IEC 61000-3-12                           |
|                             | IEC 60721-3                              |
|                             | IEC 61508                                |
|                             | IEC 13849-1                              |
| <b>Overvoltage category</b> | III                                      |
| <b>Regulation loop</b>      | Adjustable PID regulator                 |
| <b>Noise level</b>          | 59.5 dB                                  |
|                             | 2  |

## Packing Units

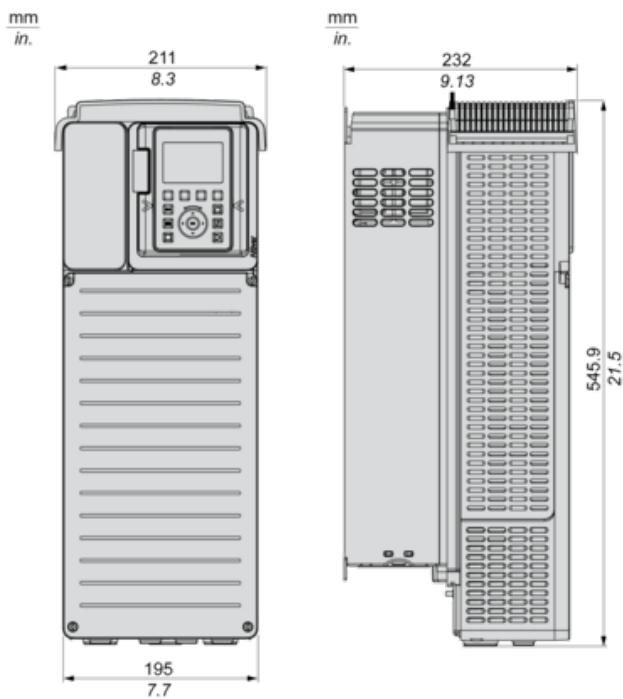
|                                     |           |
|-------------------------------------|-----------|
| <b>Unit Type of Package 1</b>       | PCE       |
| <b>Number of Units in Package 1</b> | 1         |
| <b>Package 1 Height</b>             | 33.500 cm |
| <b>Package 1 Width</b>              | 26.000 cm |
| <b>Package 1 Length</b>             | 73.500 cm |
| <b>Package 1 Weight</b>             | 17.221 kg |
| <b>Unit Type of Package 2</b>       | P06       |
| <b>Number of Units in Package 2</b> | 4         |
| <b>Package 2 Height</b>             | 90.000 cm |
| <b>Package 2 Width</b>              | 60.000 cm |
| <b>Package 2 Length</b>             | 80.000 cm |
| <b>Package 2 Weight</b>             | 81.120 kg |

## Offer Sustainability

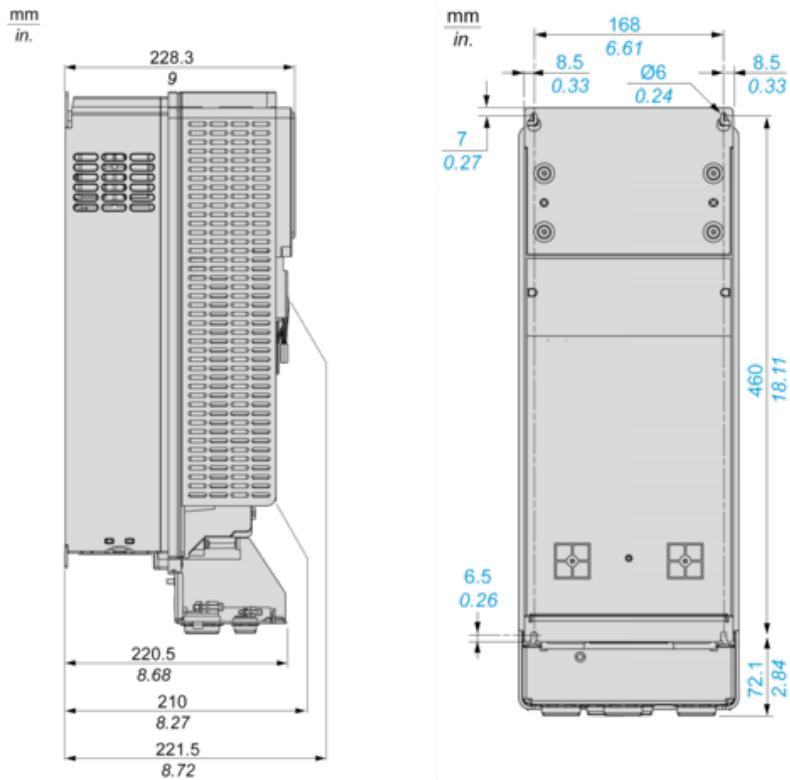
|                                   |   |
|-----------------------------------|---|
| <b>Sustainable offer status</b>   | Green Premium product   |
| <b>REACH Regulation</b>           | <a href="#">REACH Declaration</a>   |
| <b>EU RoHS Directive</b>          | Pro-active compliance (Product out of EU RoHS legal scope)<br><a href="#">EU RoHS Declaration</a>   |
| <b>Mercury free</b>               | Yes   |
| <b>China RoHS Regulation</b>      | <a href="#">China RoHS declaration</a>  |
| <b>RoHS exemption information</b> | Yes   |
| <b>Environmental Disclosure</b>   | <a href="#">Product Environmental Profile</a>   |
| <b>Circularity Profile</b>        | <a href="#">End of Life Information</a>   |
| <b>WEEE</b>                       | The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins   |
| <b>California proposition 65</b>  | WARNING: This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to <a href="#">www.P65Warnings.ca.gov</a> |
| <b>Upgradeability</b>             | Upgraded components available   |

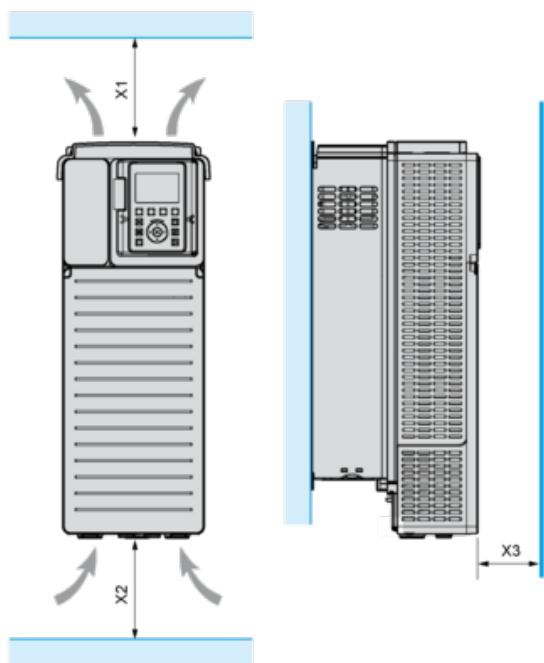
**Dimensions****Drives with IP21 Top Cover**

## Front and Left Views

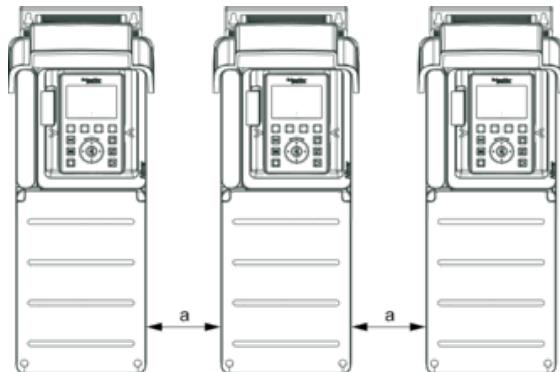
**Drives Without IP21 Top Cover**

## Left and Rear Views

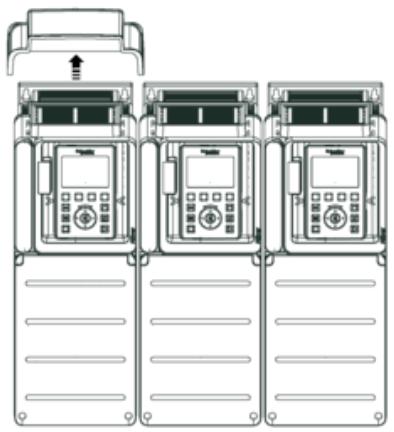
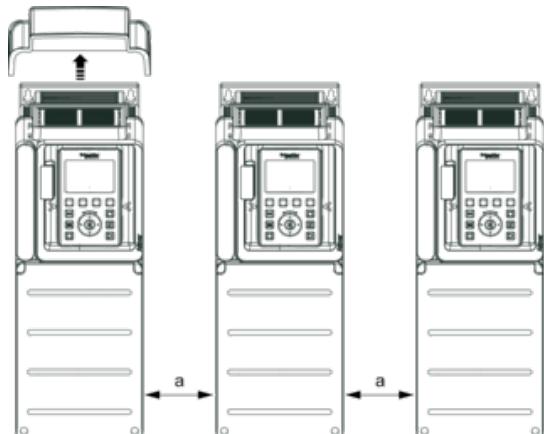


**Clearances**

| X1                  | X2                  | X3                 |
|---------------------|---------------------|--------------------|
| ≥ 100 mm (3.94 in.) | ≥ 100 mm (3.94 in.) | ≥ 10 mm (0.39 in.) |

**Mounting Types****Mounting Type A: Individual IP21**

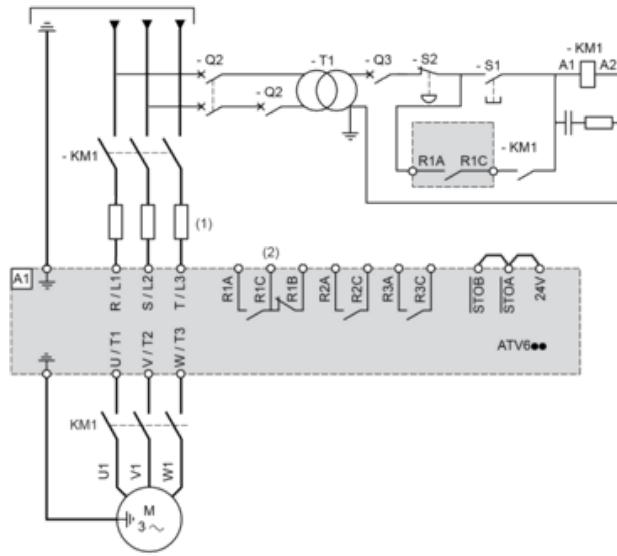
$a \geq 100 \text{ mm (3.94 in.)}$

**Mounting Type B: Side by Side IP20****Mounting Type C: Individual IP20**

$a \geq 0$

**Three-Phase Power Supply with Upstream Breaking via Line Contactor**

Connection diagrams conforming to standards EN 954-1 category 1 and IEC/EN 61508 capacity SIL1, stopping category 0 in accordance with standard IEC/EN 60204-1



(1) Line choke if used

(2) Use relay R1 set to operating state Fault to switch Off the product once an error is detected.

**A1** : Drive

**KM1** : Line Contactor

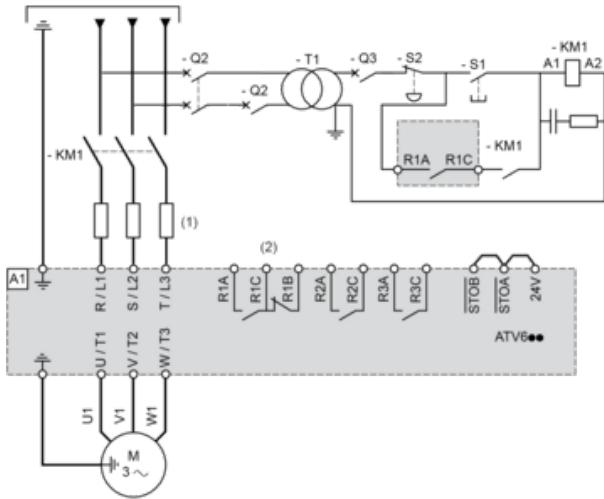
**Q2, Q3** : Circuit breakers

**S1, S2** : Pushbuttons

**T1** : Transformer for control part

**Three-Phase Power Supply with Downstream Breaking via Contactor**

Connection diagrams conforming to standards EN 954-1 category 1 and IEC/EN 61508 capacity SIL1, stopping category 0 in accordance with standard IEC/EN 60204-1

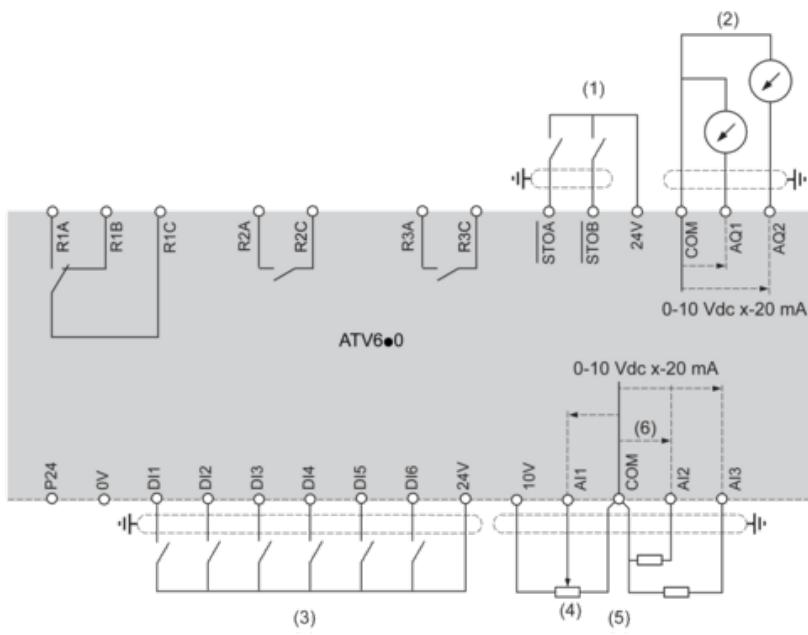


(1) Line choke if used

(2) Use relay R1 set to operating state Fault to switch Off the product once an error is detected.

**A1** : Drive

**KM1** : Contactor

**Control Block Wiring Diagram**

(1) Safe Torque Off

(2) Analog Output

(3) Digital Input

(4) Reference potentiometer

(5) Analog Input

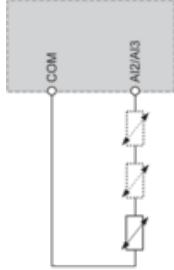
R1A, R1B, R1C : Fault relay

R2A, R2C : Sequence relay

R3A, R3C : Sequence relay

**Sensor Connection**

It is possible to connect either 1 or 3 sensors on terminals AI2 or AI3.

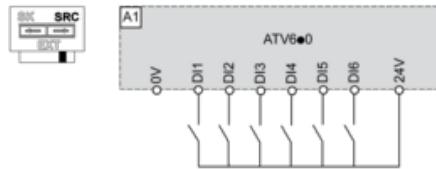


### Sink / Source Switch Configuration

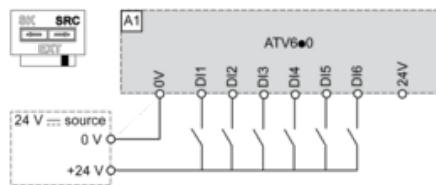
The switch is used to adapt the operation of the logic inputs to the technology of the programmable controller outputs.

- Set the switch to Source (factory setting) if using PLC outputs with PNP transistors.
- Set the switch to Ext if using PLC outputs with NPN transistors.

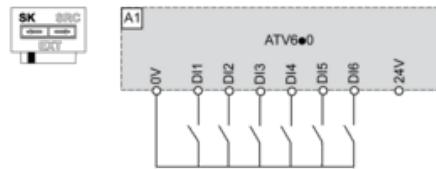
#### Switch Set to SRC (Source) Position Using the Output Power Supply for the Digital Inputs



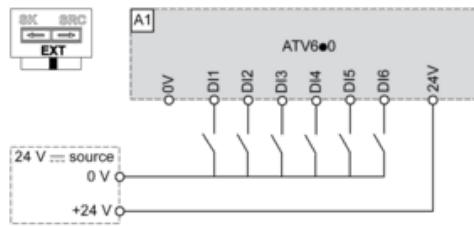
#### Switch Set to SRC (Source) Position and Use of an External Power Supply for the DIs

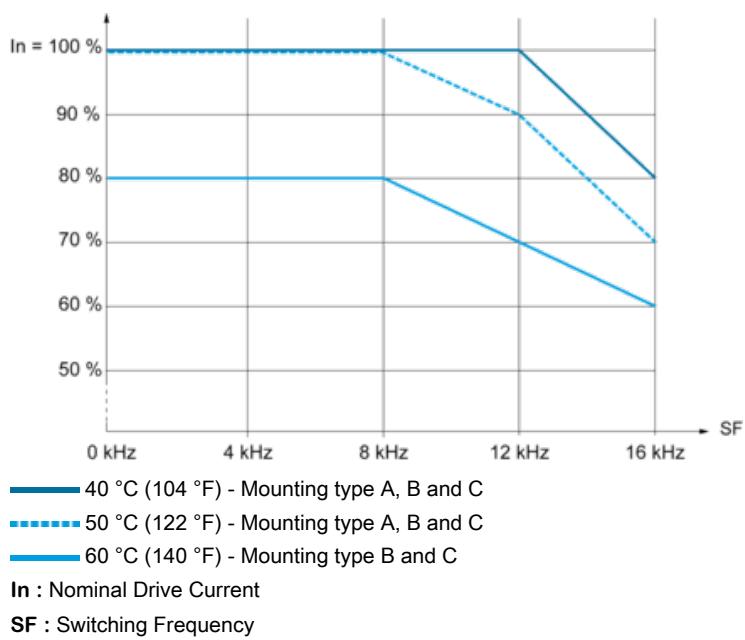


#### Switch Set to SK (Sink) Position Using the Output Power Supply for the Digital Inputs



#### Switch Set to EXT Position Using an External Power Supply for the DIs



**Derating Curves****Recommended replacement(s)**